

Date: Monday, 20/04/2009 10:12:42 AM  
User: Jean-Luc Menard

*Split*

## Process Sheet

|                       |                                       |          |                  |                  |              |  |  |
|-----------------------|---------------------------------------|----------|------------------|------------------|--------------|--|--|
| Customer              | : CU-DAR001 Dart Helicopters Services |          |                  | Drawing Name     | : CAP        |  |  |
| Job Number            | : 47280-2                             |          |                  | Part Number      | : D31839     |  |  |
| Estimate Number       | : 12401                               |          |                  | Drawing Number   | : D3183      |  |  |
| P.O. Number           | :                                     |          |                  | Project Number   | : N/A        |  |  |
| This Issue            | : 20/04/2009                          | S.O. No. | :                | Drawing Revision | : C1         |  |  |
| Prsht Rev.            | : NC                                  |          |                  | Material         | :            |  |  |
| First Issue           | : 20/04/2009                          | Type     | : MACHINED PARTS | Due Date         | : 27/04/2009 |  |  |
| Previous Run          | : 28705                               |          |                  | Qty:             | 40           |  |  |
| Written By            | : <i>Jean-Luc Menard</i>              |          |                  | Um:              | Each         |  |  |
| Checked & Approved By |                                       |          |                  |                  |              |  |  |
| Comment               | Est                                   | A        | 06.05.03         | New issue        | KJ           |  |  |

## Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description :  |  |
|---------|-----------------------|--|--|
| 1.0     | MDELRINR1000          | Delrin Round Bar 1"  |  |
|         |                       | Comment: Qty.: 0.0350 f(s)/Unit Total : 1.7483 f(s) X<br>Delrin Round Bar 1"<br>Material: Ø1.00 Delrin Rod<br>(M-DELRIN-R1.000)<br>Identify as D3183-9<br>Batch: <i>41105804</i> |  |
| 2.0     | HARDINGE              | HARDINGE CNC LATHE SMALL   |  |
|         |                       | Comment: HARDINGE CNC LATHE SMALL<br>Turn D3183-9 Cap as per Folio FA388<br>Deburr   |  |
| 3.0     | QC2                   | INSPECT PARTS AS THEY COME OFF MACHINE   |  |
|         |                       | Comment: INSPECT PARTS AS THEY COME OFF MACHINE  |  |
| 4.0     | QC8                   | SECOND CHECK   |  |
|         |                       | Comment: SECOND CHECK  |  |
| 5.0     | PACKAGING 1           | PACKAGING RESOURCE #1  |  |
|         |                       | Comment: PACKAGING RESOURCE #1<br>Identify and Stock<br>Location: <i>ST236</i>   |  |

day, 20/04/2009 10:12:42 AM

Jean-Luc Menard

**Process Sheet**

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CAP

Job Number: 47280

Part Number: D31839



Job Number:

Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/04/22 JG

MF

09-04-21

Job Completion



|                       |              |             |
|-----------------------|--------------|-------------|
| DART AEROSPACE LTD    | Work Order:  | 47780       |
| Description: Cap      | Part Number: | D3183-9     |
| Inspection Dwg: D3183 | Rev: C1      | Page 1 of 1 |

## FIRST ARTICLE INSPECTION CHECKLIST

## **X** First Article Prototype

Measured by: *[Signature]*

|             |           |
|-------------|-----------|
| Audited by: | <i>Tm</i> |
| Date:       | 09/04/21  |

|                            |     |
|----------------------------|-----|
| <b>Prototype Approval:</b> | N/A |
| <b>Date:</b>               | N/A |

| Rev | Date     | Change                      | Revised by | Approved  |
|-----|----------|-----------------------------|------------|---|
| A   | 04.04.20 | New Issue (P/O D3183-045)   | KJ/RF      |  |
| B   | 06.03.09 | Dimension Ø0.830 was Ø0.850 | KJ/JLM     |  |

**DART**DESIGN *[initials]*DRAWN BY *[initials]***DART AEROSPACE LTD**

HAWKESBURY, ONTARIO, CANADA

CHECKED *[initials]*APPROVED *[initials]*

DRAWING NO.

D3183

REV. C

SHEET 4 OF 4

DATE

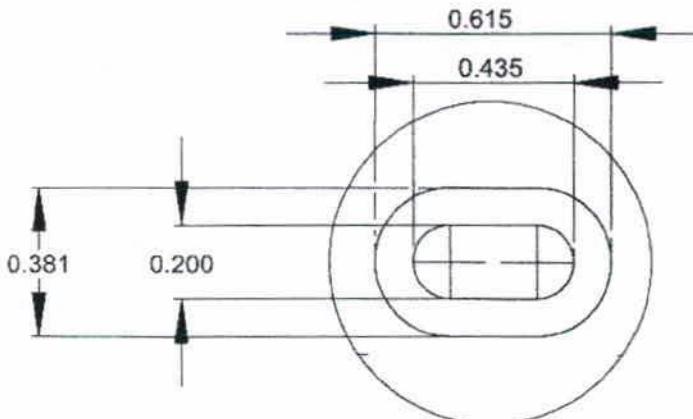
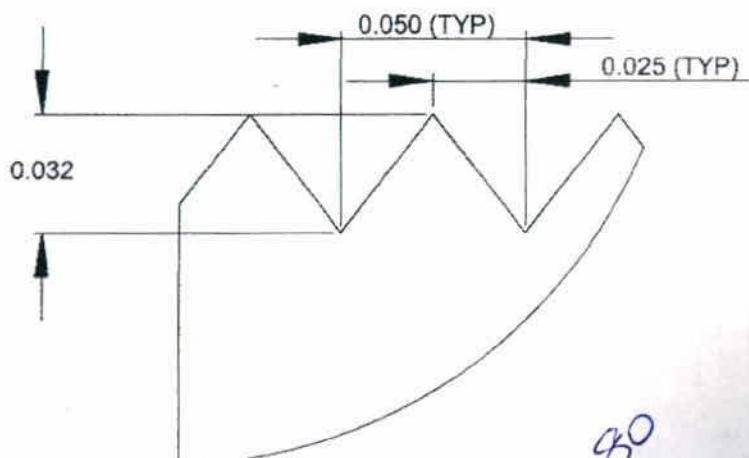
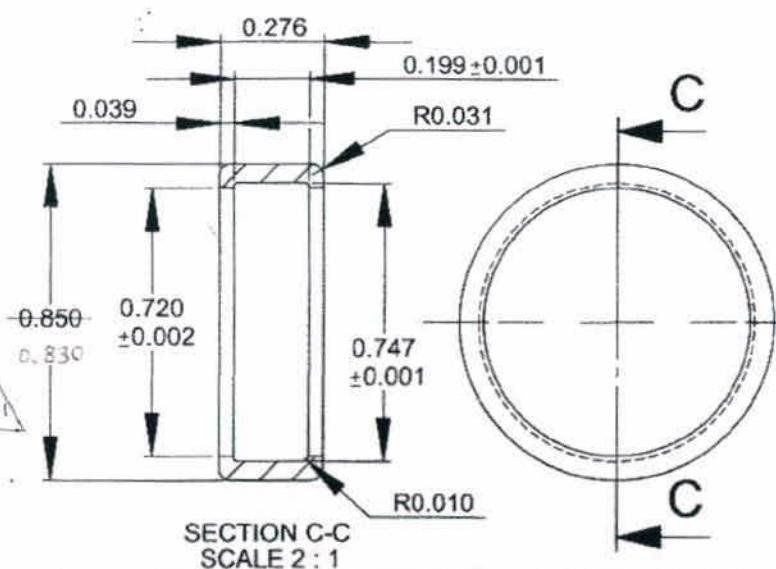
04.02.17

TITLE

BRACKET ASSEMBLY

SCALE

1:1

DETAIL A (2 : 1)*w/0 47280***RELEASED**  
04.03.01 *[initials]*DETAIL B (20 : 1)*47280***D3183-9 CAP**

- 1) MATERIAL: DELRIN ROD, Ø1.00  
(REF DART SPEC. M-DELRIN-R1.00)
- 2) TOLERANCES ARE PER DART QSI 018  
UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

**D3183-045 BEARING ASSEMBLY**

- 1) ASSEMBLE D3183-5 BEARING AND D3183-9 CAP

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